

CIGARETTE SPECIFICATION

STOCKTON STREET  
BEST BUY LIGHTS KS REGULAR SP /& Famous Value /& F&L  
BRAND CODE-BAF1 (STD) /& 6050 /& EAF1

EFFECTIVE DATE: 08/29/90  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.90	IN. H2O					
DILUTION TARGET	:	15.0 +/- 5.0 %	(12-209-E)					
		20.0 +/- 5.0 %	(12-209-D)					
TIPPING PAPER /USE UP:	64MM X 3200M CK/WHT SGL	EC-436	12-209-D LASER	PERF.				
REPLACE WITH	64MM X 3200M CK/WHT SGL	EC-436	12-209-E LASER	PERF.				
GLUE ROLLER/ TIPPING INFORMATION	:	REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG						
	:	BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION						
	:	BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE						
		24.00 1.50 27.00 8.5 X 20MM						
TIPPING ADHESIVE	:	FINDLEY 355-381-01	PVA	62-050-A				
SEAM ADHESIVE	:	NATIONAL 25-1088	PVA	61-210-A				
STD. FILLER - PACK O.V.: ABAA1 - 12.80% BASIC REGULAR SP								
		*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***						
CIGARETTE PAPER	:	27.00MM X 6500M 22CU/0.6% (KG 100% WOOD)	10-312-A					
INK	:	*INK FOR PRINT DIE AND EXPORT OVERPRINTS*						
	:	MARLBORO BLACK #1-376 (MARK 8)	60-906-A					
	:	MARLBORO BLACK #37077(MK 9/MK 10/PROTOS)	60-915-A					
PRINT DIE	:	MACHINE NUMBER						

2057681629

REASON FOR CHANGE : TPG PAPER PRESSURE DROP CHGD FROM 7.5CM (12-209-D)  
: TO 10.0CM (12-209-E) ON A USE UP & REPLACE BASIS,  
: DILUTION TARGET CHGD FROM 20% TO 15%. CHANGES MADE  
: TO INCREASE TAR DEL. NO WEIGHT CHANGE. OK TO MIX,

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 8/24/90  
PREPARATION DATE : 8/24/90 PRINTING TIME : 14:07:11

APPROVED BY: J E Bickert SUPERCEDES SPECIFICATION DATED: 7/09/90